

Before using this product, please read and follow all instructions. After opening your package, make sure to check that all the accessories.

Conduct Parts Check:

1. Accessories

- a. Continuous Ink System (1)
- b. Cartridge covers (1)
- c. Air breather plugs (6)
- d. Adhesive pads for tube attachment (8)
- e. Syringe (1)
- f. Zip Ties (optional) (6)



Fig 1-1



Fig 1-2



Fig. 1-3

2. Set-Up Continuous Ink System (CIS)

- a. Before installation, layout all your parts in front of your printer.
- b. Check your system for any leakage, and make sure your tubing system is tightly bounded and straight as shown in (Fig. 1-1).
- c. Place the CIS on the left hand side of the printer (Fig. 2-1) and keep it at the same level with the printer.
- d. Hold down the ink tank with one hand and unplug the original air stopper (Fig. 2-2).
- e. Insert the provided air breather plugs as shown (Fig. 2-3).



Fig 2-1



Fig 2-2



Fig 2-3

3. Cartridge and Cover Installation

- a. Open printer cover and make sure cartridge compartment is easily accessible
- b. Unplug the printer
- c. Remove original cover, and carefully install CIS cover. (Fig. 3-1 through 3-3).
- d. Ensuring that colors correspond, push cartridges all the way down in compartment (Fig.
- e. Make sure the cartridge tubing comes up between color and black cartridge cover. (Fig.

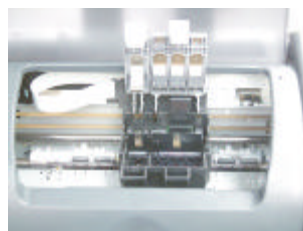


Fig. 3-1

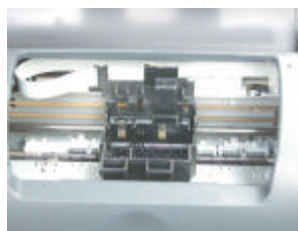


Fig 3-2



Fig 3-3

4. Tube Adjustment and Positioning

- a. Use adhesive pads to attach tube guide securely on the top right of the printer. (Fig 4-1)
- b. Make sure the tubes are not twisted and are straight. (Fig 4-2)



Fig 4-1



Fig 4-2

- c. Adjust tubing between cartridge compartment and tube guide to correct length; allowing enough room for the cartridges to move back and forth freely (Fig. 4-3 through Fig 4-5).



Fig 4-3



Fig 4-4



Fig 4-5

- d. Plug printer back in and make sure system moves securely and smoothly (Fig 4-6).



Fig. 4-6

5. Refilling Ink

When the ink levels reach the indicator margin (sticker on the ink tank with red line (Fig. 5-1), the ink tank system has reached its quotient line and needs to be refilled. (Fig 5-1)



Fig 5-1



Fig 5-2

Follow these steps:

1. Gently remove the air breather plugs in order to have more filling room.
2. Remove plugs off of filling hole and refill the proper color of ink into the corresponding ink tank (Fig 5-2), (use towel to wipe off any spillage).
3. **Make sure you use the specially designed inks for the CI System as they are designed for optimal results.**

NOTE: When removing CI System, remove cartridges and put tape or napkin over dispensing hole. Printer and ink tank MUST remain at the same level (not higher and not lower).

6. Ink Levels

If your computer gives you a low ink warning but your ink tanks are still full, turn off your printer, wait for one minute and turn on again. The printer will reset itself and will continue printing normally.

Attention:

1. **After installing the CI System, do not remove the cartridges.**
2. **When you are printing do not move the ink tank up or down. Keep it stable and at level with the printer.**
3. **Store at 15-35 degree Celsius.**
4. **The ink and cartridge flow have been designed and tested to function as a unit. We recommend you use specially designed ink for the CIS for optimal results.**

Caution:

1. **Do not ingest ink and keep out of reach of children.**
2. **Do not leave under sunlight or in extreme weather conditions.**
3. **Do not drop ink tank or handle roughly.**

Thank you for purchasing the Continuous Ink System: We hope you found this manual useful.